https://www.youtube.com/watch?v=UplbXvXllX0

0001 reset

prog inc dec

MAN - AUT

EMERGENZA RIPRISTINO

inserimento liquido

attappamento

inserimento tappo

svuota

Prefisso di taglia

Prefisso di locazione

- Finestra PLC-Mask

RUN STOP MRES

IW 124		IW 126		QW 124	
pus EMERG	I .0	fc cassa	I .0	spia-emergenz	Q .0
RIPRISTINO	I .1	ins cassa	I .1	spia-man	Q .1
sel man/aut	I .2	svuota casse	I .2	spia-aut	Q .2
start	I .3	I126.3	I .3	spia-start	Q .3
stop	I .4	I126.4	I .4	Q124.4	Q .4
pres riemp	I .5	I126.5	I .5	Q124.5	Q .5
pres attap	I .6	I126.6	I .6	Q124.6	Q .6
pist riemp giu	I .7	I126.7	I .7	Q124.7	Q .7
pist attap giu	I .0	I127.0	I .0	rullo	Q .0
transito bott	I .1	I127.1	I .1	cilin-riem	Q .1
pist attap su	I .2	I127.2	I .2	uscita liquido	Q .2
imp cont	I .3	I127.3	I .3	cilin-attap	Q .3
incremento	I .4	I127.4	I .4	mette tappo	Q .4
decremento	I .5	I127.5	I .5	prog abilitato	Q .5
reset conteggio	I .6	I127.6	I .6	rullo-2	Q .6
emissione tapp	I .7	I127.7	I .7	Q125.7	Q .7

X (o nessuna 2^0 lettera) = **1** bit
B = **8** bit
W = **16** bit
D = **32** bit
L = **64** bit